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Microsoft

Great Plains 9.0 Manufacturing Applications

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QUESTION: 1

In the Item Engineering window available choices for the fulfillment method are: Choose the 3 that apply.

- A. Make to Stock
- B. Make to Order - Manual
- C. Make to Order - Silent
- D. Assemble to Order

Answer: A, B, C

QUESTION: 2

Which status(s) can an item have in order for MRP to calculate that item?

- A. Active
- B. Pre-released
- C. Released
- D. Service

Answer: A, B, C, D

QUESTION: 3

What are phantom bill of materials designed for?

- A. Subassemblies that are not held in stock and are usually assembled only when needed
- B. Items or subassemblies that should not appear on the pick list
- C. Used to mark items that will not be needed for that Manufacturing Order
- D. Phantom bill of materials can not be defined in the system

Answer: A

QUESTION: 4

If you have an item on a bill of material that can have a substitute if that item is out of stock, how should the alternate item be designated on the bill of material?

- A. Delete the item that is out of stock from the bill of material and add the alternate to the bill of material before creating the manufacturing order
- B. Add the alternate item to the pick list for the manufacturing order
- C. Add the alternate item to the bill of material, mark it as an alternate, and designate for which item this is an alternate
- D. Add the alternate item to the bill of material, right click, and select it as an alternate

Answer: C

QUESTION: 5

Which of the following routing times are calculated on a per piece basis? Choose the 2 that apply.

- A. Setup Time
- B. Labor Time
- C. Machine Time
- D. Queue Time

Answer: B, C

QUESTION: 6

When a work center has been entered and saved which of the following statements are true?

- A. The work center is assigned as a default
- B. The work center is automatically excluded from MPP calculations
- C. An inventory site record has been created
- D. The work center is automatically assigned to all items

Answer: C

QUESTION: 7

What is the purpose of the BOM Security window?

- A. Control who has access to the BOM Entry window
- B. Ensure a bill of material will not be changed
- C. Used to audit who made the last update to a BOM
- D. Used to see who has a bill of material record currently in use or locked

Answer: D

QUESTION: 8

Which of the following is a valid order policy in Manufacturing? Choose the 3 that apply.

- A. Lot for Lot
- B. Period Order Quantity

- C. Manufacture Order Policy
- D. Fixed Order Quantity

Answer: A, B, D

QUESTION: 9

Which statement below best defines Fixed Quantity?

- A. The quantity of the component item that is required for every manufacturing order, regardless of the order quantity
- B. The quantity of the component item that is required to make one finished good
- C. The quantity of the finished good at the end of production
- D. A fixed quantity can not be entered on the BOM

Answer: A

QUESTION: 10

Before a bill of material can be used in manufacturing order entry, what dates will affect the use of this bill of material?

- A. The system does not validate dates for bill of materials
- B. The component in/out dates and MO end date
- C. The BOM effective date and component in/out dates
- D. The allocation dates on the pick list

Answer: C

QUESTION: 11

How are by-products designated on a bill of material?

- A. Access BOM/Pick list detail for a line item and mark as by-product
- B. Add a note to this line item to document by-product status and do a manual inventory adjustment to increment on hand for this item
- C. Create a line item with a negative quantity on the bill of material and MO receipt will automatically increment on hand for that item
- D. Set the bill of material to type by-product

Answer: C

QUESTION: 12

The lead time offset for materials on the BOM can be calculated from which of the following dates?

- A. Manufacturing Order Due Date only
- B. Manufacturing Order Start Date only
- C. Manufacturing Order Due Date or Start Date
- D. No offset date can be chosen

Answer: C

QUESTION: 13

If an item can be used as a substitute for one of the components required to manufacture another item, what window is used to make this entry?

- A. BOM Entry
- B. Item Engineering
- C. Item Resource Planning
- D. Item Maintenance Options

Answer: A

QUESTION: 14

To make changes to a manufacturing (active) routing without changing the planning routing first, what window is used?

- A. Manufacturing Order Routing Sequence Edit window
- B. Routing Utilities window
- C. Routing Sequence Entry window
- D. Routing Query window

Answer: A

QUESTION: 15

The Dynamics - GP Distribution Series BOM and the Manufacturing Series BOM both have a bill of material (BOM) module, which statement best describes their compatibility?

- A. The Manufacturing bill of material module is a complete separate entity from the Distribution Series bill of material module
- B. Distribution Series does not have a Bill of Material module, so there is not a compatibility issue

- C. The Distribution and Manufacturing modules have an interface that allows for linking these two modules
- D. When you install Manufacturing, the system will automatically convert Distribution information to the manufacturing bill of material tables

Answer: A

QUESTION: 16

When setting up a new actual cost finished good item, which of the following accounts should be set up if both material and labor data will be collected for the item? Choose the 2 that apply.

- A. Standard Cost Revaluation
- B. WIP - Material
- C. Variance - Material
- D. WIP-Labor

Answer: B, D

QUESTION: 17

Which of the following best describes the back flushing option on the Bill of Material?

- A. The system will automatically look at the bill of material for quantities and save you the time of creating manufacturing order pick lists
- B. If you select back flushing on the bill of material, you will not have to manually enter production times in the system
- C. The system automatically consumes the quantity required on the bill of material/pick list during MO Receipt process so you do not manually issue material
- D. An item can be flagged as back flushed on the Item Engineering Window

Answer: C

QUESTION: 18

When copying a routing which of the following steps are possible?.

- A. Creating a header record
- B. Copying a sequence of steps
- C. Copying an entire routing
- D. Renumber routing sequences

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