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# 310-600

## Sun
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## Question: 1
In two months, there are 200 defects in 40 units processed. If each unit has 25 opportunities, what is the process DPMO?

A - 200,000
B - 400,000
C - 800,000
D - 1,000,000

**Answer: A**

## Question: 2
Which of the following are NOT common pitfalls to the Sun Shot process?

A - Multiple champions
B - Too little time allotted
C - Poor action item accountability
D - Weak sponsorship

**Answer: A**

## Question: 3
What is the purpose of a pilot?

A - To analyze a process and determine the source of defects
B - To test a solution on a small or limited scale
C - To implement a compromised solution when true consensus cannot be reached
D - To collect baseline data from an existing process

**Answer: B**

## Question: 4
Which tool is used to evaluate process variation over time?

A - Pie chart
B - Scatter plot
C - Individuals chart
D - Pareto Chart

**Answer: C**

## Question: 5
What should be included in a good problem/opportunity statement?

A - A description of the causes of the problem
B - A statement of the project improvement goal
C - An assignment of responsibility for the problem
D - The severity of the problem

**Answer: D**

## Question: 6
A project charter should be:

A - Treated by the team as a fixed contract to be changed only by approval of 51% of the team

B - Treated as a living document which will evolve as new information is discovered
C - Written in precise technical language
D - A brief document 2-3 pages in length

**Answer: B**

## Question: 7
Which tool is best for illustrating possible causes for an effect?

A - QFD
B - Fishbone diagram
C - Process flowchart
D - Histogram

**Answer: B**

## Question: 8
Which of the following is NOT a benefit associated with control charts?

A - They demonstrate process performance relative to customer specifications
B - They demonstrate stability and predictability of a process over time
C - They show parameter performance, mean, and control limits
D - They offer early warning of possible problems

**Answer: A**

## Question: 9
Which statement is a good guideline for brainstorming?

A - Keep the list of ideas manageable by allowing each participant a set number of contributions
B - Establish the objective prior to the brainstorming session
C - Focus on idea quality, rather than quantity
D - Provide a familiar venue for the process

**Answer: B**

## Question: 10
A factorial 2-level DOE does NOT:

A - Confirm possible critical Xs
B - Confirm design parameter impacts on Ys
C - Confirm causes identified by hypothesis tests
D - Confirm best robust design

**Answer: D**

## Question: 11
Which is the best tool to show a quantitative comparison of the frequency of occurrence for different failure modes?

A - QFD
B - Individuals chart
C - Pareto chart
D - Scatter diagram

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